DECLARATION AND POWER OF ATTORNEY

As a below named inventor, I hereby declare that:

My residence, mailing address and citizenship are as stated below next to my name.

I believe that I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled:

DEVICE AND METHOD FOR MANUFACTURING WRAPPED TUBES

the specification of which

(x) is attached hereto.
 (x) was filed as United States Application Number No. 10/581,929 (amended on June 7, 2006) which was the national phase filing of PCT/EP2004/012649 internationally filed on November 9, 2004.

I hereby state that I have reviewed and understand the contents of the aboveidentified specification, including the claims, as amended by any amendment specifically referred to above.

I acknowledge the duty to disclose information which is material to patentability as defined in Title 37 Code of Federal Regulations, Section 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.

I hereby claim foreign priority benefits under Title 35, United States Code, Section 119(a)-(d) or 365(b) of any foreign application(s) for patent or inventor's certificate of 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below any foreign application for patent or inventor's certificate, or any PCT international application having a filing date before that of the application on which priority is claimed:

Prior Foreign Application(s)

Priority Claimed

| 103 55 073.9 | Germany | 24 November 2003 | [xx] | Number) | (Country) | (Day/Month/Year) | Yes | No

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both,

under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

I hereby appoint Vincent L. Ramik (Registration No. 20,663) of DILLER, RAMIK & WIGHT as my attorney to represent me before the United States Patent and Trademark Office with full powers of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent and to transact all business in the Patent and Trademark Office connected therewith.

All correspondence and communications are to be directed to:

DILLER, RAMIK & WIGHT 7345 McWhorter Place; Suite 101 Annandale, Virginia 22003-5647

Telephone (703) 642-5705 Fax (703) 642-2117

Karl-Heinz KRAH		
(Full name of sole or first inventor)		
(Inventor's signature)	(Date)	
Schneisenbach 45, 57567 Daaden, Germany	(2 dis)	
(Residence)		
German		
(Citizenship)		
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(Post Office Address)		
Adolf Berger (Deceased)		
(Full name of sole or first inventor)		
(Inventor's signature)	(Date)	
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(Residence)		
German		
(Citizenship)		
Same as above		
(Post Office Address)		

DECLARATION AND POWER OF ATTORNEY BY AN ADMINISTRATOR (ADMINISTRATRIX) OR EXECUTOR (EXECUTRIX)

** .

I, Käthe BERGER, declare that I am a citizen of Germany and a resident of Am Schiefelhof 2, 53797 Lohmar, Germany, that I am the widow and the "sole heir" of the last will and testament of Adolf BERGER, deceased, late a citizen of Germany and a resident of Am Schiefelhof 2, 53797 Lohmar, Germany; that I verily believe Adolf BERGER and Karl-Heinz KRAH, a German citizen, residing at Schneisenbach 45, 57567 Daaden, Germany, to be the joint inventors of the improvement of the subject matter which is claimed and for which a patent is sought in U.S. Patent Application Serial No. 10/581,929 which was filed internationally on November 9, 2004 under PCT/EP2004/012649 and entitled DEVICE AND METHOD FOR MANUFACTURING WRAPPED TUBES, as specifically described and claimed in the foregoing specification;

that I do not know and do not believe that the same was ever known or used in the United States of America before the invention thereof by Adolf BERGER and co-inventor Karl-Heinz KRAH, or patented or described in any printed publication in any country before the said invention thereof, or more than one year prior to this application, or in public use or on sale in the United States of America more than one year prior to this application; that said invention has not been patented or made the subject of an inventor's certificate issued before the date of this application in any country foreign to the United States on an application filed by Adolf BERGER and Karl-Heinz KRAH or their legal representatives or assigns more than twelve months prior to this application;

that I acknowledge my duty to disclose information as defined in 37 CFR 1.56 of which I am aware which is material to the patentability of this application, and as to applications for patents or inventor's certificate on the invention filed in any country foreign to the United States of America prior to this application by Adolf BERGER and Karl-Heinz KRAH or their legal representatives or assigns and priority is claimed therefor under Title 35, United States Code, Section 119.

I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or 365(b) of the earlier filed German Patent Application Serial No. 103 55 073.9 of November 24, 2003.

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code, and that such willful false statements may jeopardize the validity of the application or any patent issuing thereon.

I hereby appoint Vincent L. Ramik (Reg. No. 20,663) as attorney to represent the estate of Adolf BERGER before the United States Patent and Trademark Office with

full powers of substitution and revocation, to prosecute this application, to make alterations and amendments therein, to receive the patent and to transact all business in the United States Patent and Trademark Office connected therewith.

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Signature: _	
Type Name:	Käthe BERGER (sole heir of Adolf Berger)
Dated:	, 2007